

A7+

The Most Versatile Quick Cure Adhesive



A7P-10

A7P-28

APPLICATIONS / USES

- Concrete dowelling (slabs, walls, columns)
- Steel framing (columns, beams, ledgers)
- Brick pinning and CMU reinforcement
- Architectural metal fastening (railings, signage)
- Mechanical, electrical, and plumbing attachment
- Vibratory equipment anchoring
- Overhead and horizontal anchors

DESCRIPTION

Quick Curing Hybrid Epoxy Adhesive

RED HEAD A7+ is a high-strength, fast-cure adhesive that is designed to securely anchor threaded rod and rebar to cured concrete and masonry. A7+ is one of the most versatile anchoring solutions on the market, suitable for use in an extremely wide range of applications and environmental conditions.

- The only quick-cure ICC-ES listed for use in all wet conditions
- Qualified for use in concrete, block, brick, and clay tile. Solid or hollow base materials
- Cures in only 45 minutes (at substrate temperature of 70°F/21°C)
- ICC-ES listed for cracked concrete and seismic applications (ICC-ES ESR 3903)
- ICC-ES listed for masonry applications (ICC-ES ESR 3951)
- No drip formula that allows direct-injection overhead installation
- Low odor - suitable for use indoors and in occupied buildings
- 18-month storage life minimizes waste and risk of using expired product
- Rugged cartridge resists breakage due to rough handling or cold temperatures
- Store between 32°F and 95°F in a cool, dry place.

ADVANTAGES

- All weather formula
- Works in damp holes and underwater applications
- Fast curing time, 45 minutes at 70°F
- ICC-ES Evaluation Report ESR-3903 (Concrete) and ESR-3951 (Masonry)
- NSF 61 Listed, certified for use in conjunction with drinking water systems
- Fast & easy dispensing, even 28 ounce cartridge can be hand dispensed
- Formula for use in solid and hollow base materials

Curing Times

CONCRETE		ADHESIVE		GEL TIME	FULL CURE TIME
(F°)	(C°)	(F°)	(C°)		
110	43	110	43	1.5 minutes	45 minutes
90	32	90	32	3 minutes	45 minutes
70	21	70	21	5 minutes	45 minutes
50	10	50	10	15 minutes	90 minutes
32	0	32	0	35 minutes	4 hours
14	-10	32	0	35 minutes	24 hours

Most Competitive Spacing and Edge Distance

NOMINAL ANCHOR DIAMETER (IN.)	MINIMUM SPACING (IN.)	MINIMUM EDGE DISTANCE (IN.)
3/8	15/16	15/16
1/2	1-1/2	1-1/2
5/8	2-1/2	2-1/2
3/4	3	3
7/8	3-1/2	3-1/2
1	4	4
1-1/4	5	5

INSTALLATION STEPS

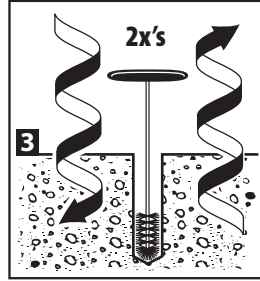
DRILL



BLOW**



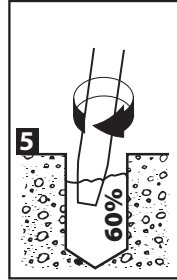
BRUSH



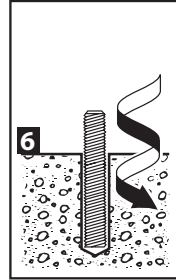
BLOW**



DISPENSE



INSTALL

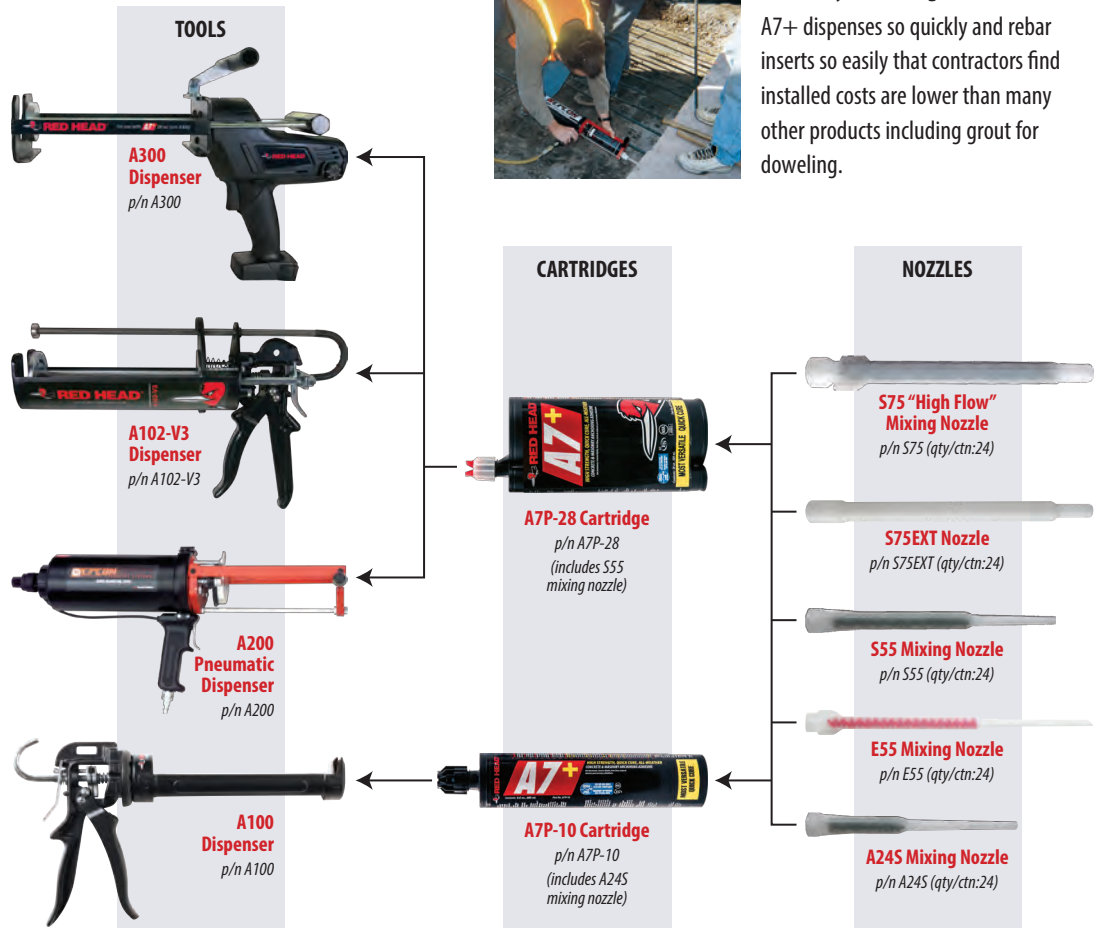


- * Damp, submerged and underwater applications require 4x's air, 4x's brushing and 4x's air
- ** Dust is shown for diagram purposes only. To help mitigate airborne dust and comply with OSHA requirements, we recommend that you either wet the concrete before blowing out the hole, or use a drill dust extractor with your pneumatic air nozzle. We recommend vacuum assisted dust extractors like Milwaukee part numbers 5261-DE or 5317-DE. Call our technical services at (800) 848-5611 for more information."

PACKAGING

1. Disposable, self-contained cartridge system capable of dispensing both components in the proper mixing ratio
2. Acrylic components dispensed through a static mixing nozzle that thoroughly mixes the material and places the material at the base of the pre-drilled hole
3. Cartridge markings: Include manufacturer's name, batch number and best-used-by date, mix ratio by volume, ANSI hazard classification, and appropriate ANSI handling precautions

All Red Head nozzles can be used with all A7+ cartridges. Choose the nozzle that is right for you depending on hole depth and dispensing needs.



APPROVALS/LISTINGS

- ICC-ES ESR 3903 (Concrete Report)
- ICC-ES ESR 3951 (Masonry Report)
- 2018, 2015, 2012, 2009, 2006 International Building Code (IBC) Compliant
- Florida Building Code (FBC)
- City of Los Angeles (COLA)
- Extensive Department of Transportation (DOT) Listings
- NSF/ANSI 61 Approval for use in Drinking Water System Components
- ASTM C881, Types I, II, IV, and V, Grade 3, Classes A, B, & C (meets Type III except elongation)

For most current approvals and listings please visit:
www.itwredhead.com

APPLICATIONS



Water Treatment Facilities




The best-in-class in edge and spacing distance of Red Head A7+ and its ability to work in water have made it a great fit for waste water treatment plants.



Roadway Doweling

A7+ dispenses so quickly and rebar inserts so easily that contractors find installed costs are lower than many other products including grout for doweling.

A7P-10 fl. oz. Ordering Information

PART NUMBER	DESCRIPTION	BOX QTY
 A7P-10	9.5 Fluid Ounce Cartridge with A24S Nozzle	6
 A24S	Mixing Nozzle for A7P-10 Cartridge Nozzle diameter fits 3/8" to 5/8" holes (overall length of nozzle 6-3/8")	24
 A100	Hand Dispenser Designed for A7P-10 Cartridge Contractor Quality 26:1 Thrust Ratio	1

ESTIMATING TABLES

A7+

9.5 Fluid Ounce Cartridge

Number of Anchoring Installations per Cartridge* using Threaded Rod with A7+ in Solid Concrete

ROD (In.)	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES									
		1	2	3	4	5	6	7	8	9	10
1/4	5/16	371.3	185.6	123.8	92.8	74.3	61.9	53.0	46.4	41.3	37.1
3/8	7/16	189.4	94.7	63.1	47.4	37.9	31.6	27.1	23.7	21.0	18.9
1/2	9/16	114.6	57.3	38.2	28.6	22.9	19.1	16.4	14.3	12.7	11.5
5/8	3/4	64.5	32.2	21.5	16.1	12.9	10.7	9.2	8.1	7.2	6.4
3/4	7/8	47.4	23.7	15.8	11.8	9.5	7.9	6.8	5.9	5.3	4.7
7/8	1	36.3	18.1	12.1	9.1	7.3	6.0	5.2	4.5	4.0	3.6
1	1-1/8	28.6	14.3	9.5	7.2	5.7	4.8	4.1	3.6	3.2	2.9
1-1/4	1-3/8	19.2	9.6	6.4	4.8	3.8	3.2	2.7	2.4	2.1	1.9
1-1/2	1-5/8	13.7	6.9	4.6	3.4	2.7	2.3	2.0	1.7	1.5	1.4

*The estimated number of anchoring installations per cartridge is based upon calculations of filling the hole 60% full of adhesive per the recommendation in our installation instructions. Hole volumes are calculated using ANSI tolerance carbide tipped drill bits. These estimates do not account for any waste.

ESTIMATING TABLE

A7+

9.5 Fluid Ounce Cartridge

Number of Anchoring Installations per Cartridge* using Rebar with A7+ in Solid Concrete

REBAR	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES									
		1	2	3	4	5	6	7	8	9	10
#3	7/16	189.4	94.7	63.1	47.4	37.9	31.6	27.1	23.7	21.0	18.9
#4	5/8	92.8	46.4	30.9	23.2	18.6	15.5	13.3	11.6	10.3	9.3
#5	3/4	64.5	32.2	21.5	16.1	12.9	10.7	9.2	8.1	7.2	6.4
#6	7/8	47.4	23.7	15.8	11.8	9.5	7.9	6.8	5.9	5.3	4.7
#7	1	36.3	18.1	12.1	9.1	7.3	6.0	5.2	4.5	4.0	3.6
#8	1-1/8	28.6	14.3	9.5	7.2	5.7	4.8	4.1	3.6	3.2	2.9
#9	1-1/4	23.2	11.6	7.7	5.8	4.6	3.9	3.3	2.9	2.6	2.3
#10	1-1/2	16.1	8.1	5.4	4.0	3.2	2.7	2.3	2.0	1.8	1.6
#11	1-3/4	11.8	5.9	3.9	3.0	2.4	2.0	1.7	1.5	1.3	1.2






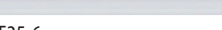

*The estimated number of anchoring installations per cartridge is based upon calculations of filling the hole 60% full of adhesive per the recommendation in our installation instructions. Hole volumes are calculated using ANSI tolerance carbide tipped drill bits. These estimates do not account for any waste.



Call our toll free number 800-848-5611 or visit our web site for the most current product and technical information at www.itwredhead.com



A7P-28 fl. oz. Ordering Information

PART NUMBER	DESCRIPTION	BOX QTY	PART NUMBER	DESCRIPTION	BOX QTY
 A7P-28	28 Fluid Ounce Cartridge A7+ Each cartridge comes with a S55 Nozzle	4	 S55	Mixing Nozzle for A7P-28 Cartridge Nozzle diameter fits holes for 3/8" diameter & larger anchors (overall length of nozzle 10")	6
 E55	Mixing Nozzle for A7P-28 and G5-22 Cartridge Nozzle diameter fits 3/8" to 5/8" holes. (overall length of nozzle 14")	24	 A200	Pneumatic Dispenser for A7P-28 Cartridge	1
 A102-V3	Heavy-Duty 34:1 thrust ratio hand dispenser for A7P-28 cartridge	1	 E25-6	6-Foot Straight Tubing (Used when holes are deeper) (can cut to proper size) (.39 in I.D. x .43 in. O.D.)	24
			 A300	Cordless Battery Dispenser for A7P-28, C6P-30 and G5P-30 Cartridge. Includes one battery and charger. Works with all Milwaukee® M18™ batteries	1

*See page 65 for nozzle extension tubes and other accessories

ESTIMATING TABLE

A7+

28 Fluid Ounce Cartridge

Number of Anchoring Installations per Cartridge* using Threaded Rod with A7+ in Solid Concrete

Rod (in.)	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES														
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
1/4	5/16	1094.0	547.0	364.7	273.5	218.8	182.3	156.3	136.7	121.6	109.4	99.5	91.2	84.2	78.1	72.9
3/8	7/16	558.2	279.1	186.1	139.5	111.6	93.0	79.7	69.8	62.0	55.8	50.7	46.5	42.9	39.9	37.2
1/2	9/16	337.7	168.8	112.6	84.4	67.5	56.3	48.2	42.2	37.5	33.8	30.7	28.1	26.0	24.1	22.5
5/8	3/4	189.9	95.0	63.3	47.5	38.0	31.7	27.1	23.7	21.1	19.0	17.3	15.8	14.6	13.6	12.7
3/4	7/8	139.5	69.8	46.5	34.9	27.9	23.3	19.9	17.4	15.5	14.0	12.7	11.6	10.7	10.0	9.3
7/8	1	106.8	53.4	35.6	26.7	21.4	17.8	15.3	13.4	11.9	10.7	9.7	8.9	8.2	7.6	7.1
1	1-1/8	84.4	42.2	28.1	21.1	16.9	14.1	12.1	10.6	9.4	8.4	7.7	7.0	6.5	6.0	5.6
1-1/4	1-3/8	56.5	28.3	18.8	14.1	11.3	9.4	8.1	7.1	6.3	5.7	5.1	4.7	4.3	4.0	3.8
1-1/2	1-5/8	40.5	20.2	13.5	10.1	8.1	6.7	5.8	5.1	4.5	4.0	3.7	3.4	3.1	2.9	2.7

*The estimated number of anchoring installations per cartridge is based upon calculations of filling the hole 60% full of adhesive per the recommendation in our installation instructions. Hole volumes are calculated using ANSI tolerance carbide tipped drill bits. These estimates do not account for any waste.

ESTIMATING TABLE

A7+



28 Fluid Ounce Cartridge

Number of Anchoring Installations per Cartridge* using Rebar with A7+ in Solid Concrete

REBAR	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES														
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
#3	7/16	558.2	279.1	186.1	139.5	111.6	93.0	79.7	69.8	62.0	55.8	50.7	46.5	42.9	39.9	37.2
#4	5/8	273.5	136.7	91.2	68.4	54.7	45.6	39.1	34.2	30.4	27.3	24.9	22.8	21.0	19.5	18.2
#5	3/4	189.9	95.0	63.3	47.5	38.0	31.7	27.1	23.7	21.1	19.0	17.3	15.8	14.6	13.6	12.7
#6	7/8	139.5	69.8	46.5	34.9	27.9	23.3	19.9	17.4	15.5	14.0	12.7	11.6	10.7	10.0	9.3
#7	1	106.8	53.4	35.6	26.7	21.4	17.8	15.3	13.4	11.9	10.7	9.7	8.9	8.2	7.6	7.1
#8	1-1/8	84.4	42.2	28.1	21.1	16.9	14.1	12.1	10.6	9.4	8.4	7.7	7.0	6.5	6.0	5.6
#9	1-1/4	68.4	34.2	22.8	17.1	13.7	11.4	9.8	8.5	7.6	6.8	6.2	5.7	5.3	4.9	4.6
#10	1-1/2	47.5	23.7	15.8	11.9	9.5	7.9	6.8	5.9	5.3	4.7	4.3	4.0	3.7	3.4	3.2
#11	1-3/4	34.9	17.4	11.6	8.7	7.0	5.8	5.0	4.4	3.9	3.5	3.2	2.9	2.7	2.5	2.3

*The estimated number of anchoring installations per cartridge is based upon calculations of filling the hole 60% full of adhesive per the recommendation in our installation instructions. Hole volumes are calculated using ANSI tolerance carbide tipped drill bits. These estimates do not account for any waste.

A7P-5 fl. oz. Ordering Information

PART NUMBER	DESCRIPTION	BOX QTY	PART NUMBER	DESCRIPTION	BOX QTY
 A7P-500KIT	Kit with Dispenser Included (1) Cartridge (1) Dispenser (plastic) (1) Nozzle Nozzle diameter fits 3/8" to 5/8" holes	8	 A7P-501KIT	Kit for Standard Caulk Gun (1) Cartridge (1) Sleeve for Caulk Gun (1) Nozzle Nozzle diameter fits 3/8" to 5/8" holes	8

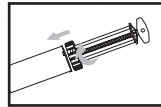
AVAILABLE WITH YOUR CHOICE OF TWO, EASY DISPENSING SYSTEMS

A500 PLASTIC DISPENSER

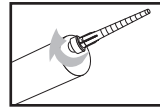
Attaches directly to cartridge allowing for easy hand dispensing. **No extra tools are required.**



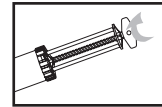
Simple Assembly and Dispensing



1. Twist-lock dispenser onto cartridge.



2. Thread nozzle onto cartridge.



3. Turn lever in order to dispense adhesive.

EASY PACKAGING!

A500 and A501 kits are perfect for both counter or pegboard hanging display.



A7P-501KIT

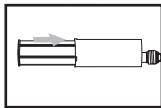
A7P-500KIT
(not shown)

A501 CAULKING GUN ADAPTOR

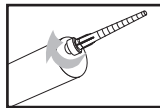
Allows cartridge to work with most standard caulking guns (caulking gun supplied by contractor)



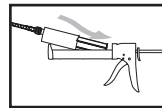
Simple Assembly and Dispensing



1. Push adaptor tightly against back of cartridge.



2. Thread nozzle onto cartridge.



3. Place assembly in caulking gun and dispense adhesive.

ESTIMATING TABLES

A7+ 5 Fluid Ounce Cartridge

Number of Anchoring Installations per Cartridge* using Threaded Rod with A7+ in Solid Concrete

ROD (in.)	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES							
		1	2	3	4	5	6	7	8
1/4	5/16	198.9	99.5	66.3	49.7	39.8	33.2	28.4	24.9
3/8	7/16	101.5	50.7	33.8	25.4	20.3	16.9	14.5	12.7
1/2	9/16	61.4	30.7	20.5	15.3	12.3	10.2	8.8	7.7
5/8	3/4	34.5	17.3	11.5	8.6	6.9	5.8	4.9	4.3
3/4	7/8	25.4	12.7	8.5	6.3	5.1	4.2	3.6	3.2
7/8	1	19.4	9.7	6.5	4.9	3.9	3.2	2.8	2.4
1	1-1/8	15.3	7.7	5.1	3.8	3.1	2.6	2.2	1.9

*The estimated number of anchoring installations per cartridge is based upon calculations of filling the hole 60% full of adhesive per the recommendation in our installation instructions. Hole volumes are calculated using ANSI tolerance carbide tipped drill bits. These estimates do not account for any waste.



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ESTIMATING TABLES

A7+ 5 Fluid Ounce Cartridge

Number of Anchoring Installations per Cartridge* using Rebar with A7+ in Solid Concrete

REBAR	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES							
		1	2	3	4	5	6	7	8
#3	7/16	101.5	50.7	33.8	25.4	20.3	16.9	14.5	12.7
#4	5/8	49.7	24.9	16.6	12.4	9.9	8.3	7.1	6.2
#5	3/4	34.5	17.3	11.5	8.6	6.9	5.8	4.9	4.3
#6	7/8	25.4	12.7	8.5	6.3	5.1	4.2	3.6	3.2
#7	1	19.4	9.7	6.5	4.9	3.9	3.2	2.8	2.4
#8	1-1/8	15.3	7.7	5.1	3.8	3.1	2.6	2.2	1.9
#9	1-1/4	12.4	6.2	4.1	3.1	2.5	2.1	1.8	1.6

*The estimated number of anchoring installations per cartridge is based upon calculations of filling the hole 60% full of adhesive per the recommendation in our installation instructions. Hole volumes are calculated using ANSI tolerance carbide tipped drill bits. These estimates do not account for any waste.

PERFORMANCE TABLE

A7+ The Most Versatile Quick-Cure

Threaded Rod Ultimate Tension and Shear Loads^{1,2,3} Installed in Solid Concrete

THREADED ROD DIAMETER		DRILL HOLE DIAMETER		MAX. CLAMPING FORCE AFTER PROPER CURE		EMBEDMENT IN CONCRETE		2000 PSI (13.8 MPa) CONCRETE				4000 PSI (27.6 MPa) CONCRETE			
								ULTIMATE TENSION		ULTIMATE SHEAR		ULTIMATE TENSION		ULTIMATE SHEAR	
in.	(mm)	in.	(mm)	ft.-lbs	(Nm)	in.	(mm)	lbs.	(kN)	lbs.	(kN)	lbs.	(kN)	lbs.	(kN)
3/8	(9.5)	7/16	(11.1)	9	(12)	1-1/2	(38.1)	N/A	N/A	N/A	N/A	3,734	(16.6)	4,126	(18.3)
						3-3/8	(85.7)	5,852	(26.0)	5,220	(23.2)	10,977	(48.8)	5,220	(23.2)
						4-1/2	(114.3)	7,729	(34.4)	5,220	(23.2)	11,661	(51.9)	5,220	(23.2)
1/2	(12.7)	9/16	(14.3)	16	(21)	2	(50.8)	N/A	N/A	N/A	N/A	6,022	(26.8)	8,029	(35.7)
						4-1/2	(114.3)	10,798	(48.0)	8,029	(35.7)	17,162	(76.3)	8,029	(35.7)
						6	(152.4)	14,210	(63.2)	8,029	(35.7)	17,372	(77.3)	8,029	(35.7)
5/8	(15.9)	3/4	(19.1)	47	(63)	2-1/2	(63.5)	N/A	N/A	N/A	N/A	7,330	(32.6)	11,256	(50.1)
						5-5/8	(142.9)	16,417	(73.0)	15,967	(71.0)	26,504	(117.9)	15,967	(71.0)
						7-1/2	(190.5)	18,747	(83.4)	15,967	(71.0)	29,381	(130.7)	15,967	(71.0)
3/4	(19.1)	7/8	(22.2)	70	(95)	3	(76.2)	N/A	N/A	N/A	N/A	8,634	(38.4)	20,126	(89.5)
						6-3/4	(171.5)	18,618	(82.8)	20,126	(89.5)	29,727	(132.2)	20,126	(89.5)
						9	(228.6)	23,934	(106.5)	20,126	(89.5)	37,728	(167.8)	20,126	(89.5)
7/8	(22.2)	1	(25.4)	90	(122)	3-1/2	(88.9)	N/A	N/A	N/A	N/A	13,650	(60.7)	20,920	(92.9)
						7-7/8	(200.0)	N/A	N/A	29,866	(132.9)	44,915	(199.8)	29,866	(132.9)
						10-1/2	(266.7)	36,881	(164.1)	29,866	(132.9)	48,321	(215.0)	29,866	(132.9)
1	(25.4)	1-1/8	(28.6)	110	(149)	4	(101.6)	N/A	N/A	N/A	N/A	16,266	(72.2)	33,152	(147.5)
						9	(228.6)	32,215	(143.3)	37,538	(167.0)	48,209	(214.5)	37,538	(167.0)
						12	(304.8)	46,064	(204.9)	37,538	(167.0)	63,950	(284.5)	37,538	(167.0)
1-1/4	(31.8)	1-3/8	(34.9)	370	(501)	5	(127.0)	N/A	N/A	N/A	N/A	21,838	(97.1)	33,152	(147.5)
						11-1/4	(285.8)	45,962	(204.5)	58,412	(259.8)	56,715	(252.3)	58,412	(259.8)
						15	(381.0)	62,208	(276.7)	58,412	(259.8)	84,385	(375.4)	58,412	(259.8)

1 Allowable working loads for the single installation under static loading should not exceed 25% capacity of the ultimate load. To calculate the allowable load of the anchor, divide the ultimate load by 4.

2 Ultimate load values in 2000 and 4000 psi stone aggregate concrete. Ultimate loads are indicated for the embedment shown in the Embedment in Concrete column. Performance values are based on the use of high strength threaded rod (ASTM A193 Gr. B7). The use of lower strength rods will result in lower ultimate tension and shear loads.

3 Linear interpolation may be used for intermediate spacing and edge distances.

PERFORMANCE TABLE

A7+
The most Versatile Quick Cure

Threaded Rod Allowable Tension Loads^{1,2}
Installed in Solid Concrete

THREADED ROD DIAMETER		DRILL HOLE DIAMETER		MIN. EMBEDMENT DEPTH		ALLOWABLE TENSION LOAD BASED ON ADHESIVE BOND STRENGTH				ALLOWABLE TENSION LOAD BASED ON STEEL STRENGTH					
						2000 PSI (13.8 MPa) CONCRETE		4000 PSI (27.6 MPa) CONCRETE		ASTM A307 (SAE 1018)		ASTM A193 GR. B7 (SAE4140)		ASTM F593 AISI 304 SS	
						lbs.	(kN)	lbs.	(kN)	lbs.	(kN)	lbs.	(kN)	lbs.	(kN)
3/8	(9.5)	7/16	(11.1)	1-1/2	(38.1)	N/A	N/A	934	(4.2)	2,080	(9.3)	4,340	(19.3)	3,995	(17.8)
				3-3/8	(85.7)	1,460	(6.5)	2,740	(12.2)	2,080	(9.3)	4,340	(19.3)	3,995	(17.8)
				4-1/2	(114.3)	1,930	(8.6)	2,915	(13.0)	2,080	(9.3)	4,340	(19.3)	3,995	(17.8)
1/2	(12.7)	9/16	(14.3)	2	(50.8)	N/A	N/A	1,505	(6.7)	3,730	(16.6)	7,780	(34.6)	7,155	(31.8)
				4-1/2	(114.3)	2,700	(12.0)	4,290	(19.1)	3,730	(16.6)	7,780	(34.6)	7,155	(31.8)
				6	(152.4)	3,550	(15.8)	4,340	(19.3)	3,730	(16.6)	7,780	(34.6)	7,155	(31.8)
5/8	(15.9)	3/4	(19.1)	2-1/2	(63.5)	N/A	N/A	1,832	(8.2)	5,870	(26.1)	12,230	(54.4)	11,250	(50.0)
				5-5/8	(142.9)	4,100	(18.3)	6,625	(29.5)	5,870	(26.1)	12,230	(54.4)	11,250	(50.0)
				7-1/2	(190.5)	4,685	(20.8)	7,345	(32.7)	5,870	(26.1)	12,230	(54.4)	11,250	(50.0)
3/4	(19.1)	7/8	(22.2)	3	(76.2)	N/A	N/A	2,158	(9.6)	8,490	(37.8)	17,690	(78.7)	14,860	(66.1)
				6-3/4	(171.5)	4,655	(20.7)	7,430	(33.1)	8,490	(37.8)	17,690	(78.7)	14,860	(66.1)
				9	(228.6)	5,980	(26.6)	9,430	(42.0)	8,490	(37.8)	17,690	(78.7)	14,860	(66.1)
7/8	(22.2)	1	(25.4)	3-1/2	(88.9)	N/A	N/A	3,413	(15.2)	11,600	(51.6)	25,510	(113.5)	20,835	(92.7)
				7-7/8	(200.0)	N/A	N/A	11,230	(49.9)	11,600	(51.6)	25,510	(113.5)	20,835	(92.7)
				10-1/2	(266.7)	9,220	(41.0)	12,080	(53.7)	11,600	(51.6)	25,510	(113.5)	20,834	(92.7)
1	(25.4)	1-1/8	(28.6)	4	(101.6)	N/A	N/A	4,067	(18.1)	15,180	(67.5)	31,620	(140.7)	26,560	(118.1)
				9	(228.6)	8,050	(35.8)	12,050	(53.6)	15,180	(67.5)	31,620	(140.7)	26,560	(118.1)
				12	(304.8)	11,515	(51.2)	15,985	(71.1)	15,180	(67.5)	31,620	(140.7)	26,560	(118.1)
1-1/4	(31.8)	1-3/8	(34.9)	5	(127.0)	N/A	N/A	5,460	(24.3)	23,800	(105.9)	49,580	(220.6)	34,670	(154.2)
				11-1/4	(285.8)	11,490	(51.1)	14,175	(63.1)	23,800	(105.9)	49,580	(220.6)	34,670	(154.2)
				15	(381.0)	15,550	(69.2)	21,095	(93.8)	23,800	(105.9)	49,580	(220.6)	34,670	(154.2)

1 Use lower value of either bond or steel strength for allowable tensile load.

2 Larger rods and/or deeper holes may be used. However, it may not be covered by current codes.

PERFORMANCE TABLE

A7+
The most Versatile Quick Cure

Threaded Rod Allowable Shear Loads^{1,2}
Installed in Solid Concrete

THREADED ROD DIAMETER		DRILL HOLE DIAMETER		MIN. EMBEDMENT DEPTH		ALLOWABLE SHEAR LOAD BASED ON CONCRETE STRENGTH				ALLOWABLE SHEAR LOAD BASED ON STEEL STRENGTH					
						2000 PSI (13.8 MPa) CONCRETE		4000 PSI (27.6 MPa) CONCRETE		ASTM A307 (SAE 1018)		ASTM A193 GR. B7 (SAE4140)		ASTM F593 AISI 304 SS	
						lbs.	(kN)	lbs.	(kN)	lbs.	(kN)	lbs.	(kN)	lbs.	(kN)
3/8	(9.5)	7/16	(11.1)	1-1/2	(38.1)	N/A	N/A	1,031	(4.6)	1,040	(4.6)	2,170	(9.7)	1,995	(8.9)
				3-3/8	(85.7)	1,305	(5.8)	1,305	(5.8)	1,040	(4.6)	2,170	(9.7)	1,995	(8.9)
				2	(50.8)	N/A	N/A	2,005	(8.9)	1,870	(8.3)	3,895	(17.3)	3,585	(15.9)
1/2	(12.7)	9/16	(14.3)	4-1/2	(114.3)	2,005	(8.9)	2,005	(8.9)	1,870	(8.3)	3,895	(17.3)	3,585	(15.9)
				2-1/2	(63.5)	N/A	N/A	2,814	(12.5)	2,940	(13.1)	6,125	(27.2)	5,635	(25.1)
				5-5/8	(142.9)	3,990	(17.8)	3,990	(17.8)	2,940	(13.1)	6,125	(27.2)	5,635	(25.1)
3/4	(19.1)	7/8	(22.2)	3	(76.2)	N/A	N/A	5,030	(22.4)	4,250	(18.9)	8,855	(39.4)	7,440	(33.1)
				6-3/4	(171.5)	5,030	(22.4)	5,030	(22.4)	4,250	(18.9)	8,855	(39.4)	7,440	(33.1)
				3-1/2	(88.9)	N/A	N/A	5,230	(23.3)	5,800	(25.8)	12,760	(56.8)	10,730	(47.7)
7/8	(22.2)	1	(25.4)	7-7/8	(200.0)	7,465	(33.2)	7,465	(33.2)	5,800	(25.8)	12,760	(56.8)	10,730	(47.7)
				4	(101.6)	N/A	N/A	8,288	(36.9)	7,590	(33.8)	15,810	(70.3)	13,285	(59.1)
				9	(228.6)	9,385	(41.7)	9,385	(41.7)	7,590	(33.8)	15,810	(70.3)	13,285	(59.1)
1-1/4	(31.8)	1-3/8	(34.9)	5	(127.0)	N/A	N/A	8,288	(36.9)	11,900	(52.9)	24,790	(100.3)	18,840	(83.8)
				11-1/4	(285.8)	14,600	(64.9)	14,600	(64.9)	11,900	(52.9)	24,790	(100.3)	18,840	(83.8)

1 Use lower value of either concrete or steel strength for allowable shear load.

2 Larger rods and/or deeper holes may be used. However, it may not be covered by current codes.



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PERFORMANCE TABLE

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The Most Versatile Quick-Cure

**Rebar Ultimate Tension Loads^{1,2,3}
Installed in Solid Concrete**

REINFORCING BAR DIAMETER		EMBEDMENT IN CONCRETE		2000 PSI (13.8 MPa) CONCRETE ULTIMATE TENSION		4000 PSI (27.6 MPa) CONCRETE ULTIMATE TENSION		ULTIMATE TENSILE AND YIELD STRENGTH: GRADE 60 REBAR			
								MINIMUM YIELD STRENGTH		MINIMUM ULTIMATE TENSILE STRENGTH	
in.	(mm)	in.	(mm)	lbs.	(kN)	lbs.	(kN)	lbs.	(kN)	lbs.	(kN)
# 3	(9.5)	3-3/8	(85.7)	6,180	(27.5)	8,324	(37.0)	6,600	(29.4)	9,900	(44.0)
		4-1/2	(114.3)	7,560	(33.6)	11,418	(50.8)	6,600	(29.4)	9,900	(44.0)
# 4	(12.7)	4-1/2	(114.3)	9,949	(44.3)	16,657	(74.1)	12,000	(53.4)	18,000	(80.1)
		6	(152.4)	15,038	(66.9)	17,828	(79.3)	12,000	(53.4)	18,000	(80.1)
# 5	(15.9)	5-5/8	(142.9)	14,012	(62.3)	20,896	(93.0)	18,600	(82.7)	27,900	(124.1)
		7-1/2	(190.5)	16,718	(74.4)	26,072	(116.0)	18,600	(82.7)	27,900	(124.1)
# 6	(19.1)	6-3/4	(171.5)	21,247	(94.5)	26,691	(118.7)	26,400	(117.4)	39,600	(176.2)
		9	(228.6)	33,325	(148.2)	37,425	(166.5)	26,400	(117.4)	39,600	(176.2)
# 7	(22.2)	7-7/8	(200.0)	N/A	N/A	40,374	(179.6)	36,000	(160.1)	54,000	(240.2)
		10-1/2	(266.7)	38,975	(173.4)	46,050	(204.8)	36,000	(160.1)	54,000	(240.2)
# 8	(25.4)	9	(228.6)	35,600	(158.4)	47,311	(210.5)	47,400	(210.9)	71,100	(316.3)
		12	(304.8)	41,010	(182.4)	66,140	(294.2)	47,400	(210.9)	71,100	(316.3)
# 9	(28.6)	10-1/8	(257.2)	N/A	N/A	57,221	(254.5)	60,000	(266.9)	90,000	(400.4)
		13-1/2	(342.9)	N/A	N/A	79,966	(355.7)	60,000	(266.9)	90,000	(400.4)
# 10	(31.8)	11-1/4	(285.8)	49,045	(218.2)	73,091	(325.1)	76,200	(339.0)	114,300	(508.5)
		15	(381.0)	69,079	(307.3)	83,295	(370.5)	76,200	(339.0)	114,300	(508.5)
# 11	(34.9)	12-3/8	(314.3)	63,397	(282.0)	75,047	(333.8)	93,600	(416.4)	140,400	(624.6)
		16-1/2	(419.1)	81,707	(363.5)	91,989	(409.2)	93,600	(416.4)	140,400	(624.6)

1 Allowable working loads for the single installation under static loading should not exceed 25% capacity or the allowable load of the anchor rod.

2 Ultimate load values in 2000 and 4000 psi stone aggregate concrete. Ultimate loads are indicated for the embedment shown in the Embedment in Concrete column. Performance values are based on the use of minimum Grade 60 reinforcing bar. The use of lower strength rods will result in lower ultimate tension loads.

3 SHEAR DATA: Provided the distance from the rebar to the edge of the concrete member exceeds 1.25 times the embedment depth of the rebar, calculate the ultimate shear load for the rebar anchorage as 60% of the ultimate tensile strength of the rebar.

4 Larger rods and/or deeper holes may be used. However, it may not be covered by current codes.

PERFORMANCE TABLE

A7+

The Most Versatile Quick-Cure

**Threaded Rod Recommended Edge Distance Requirements
for Tension Loads Installed in Solid Concrete**

ANCHOR DIAMETER		EMBEDMENT DEPTH		CRITICAL EDGE DISTANCE (100% LOAD CAPACITY)		INTERPOLATED EDGE DISTANCE (90% LOAD CAPACITY)		INTERPOLATED EDGE DISTANCE (80% LOAD CAPACITY)		MINIMUM EDGE DISTANCE (70% LOAD CAPACITY)	
				in.	(mm)	in.	(mm)	in.	(mm)	in.	(mm)
3/8	(9.5)	3-3/8	(85.7)	2-1/2	(63.5)	1-15/16	(49.2)	1-3/8	(34.9)	13/16	(26.2)
		4-1/2	(114.3)	3-3/8	(85.7)	2-5/8	(66.7)	1-7/8	(47.6)	1-1/8	(28.6)
1/2	(12.7)	4-1/2	(114.3)	3-3/8	(85.7)	2-5/8	(66.7)	1-7/8	(47.6)	1-1/8	(28.6)
		6	(152.4)	4-1/2	(114.3)	3-1/2	(88.9)	2-1/2	(63.5)	1-1/2	(38.1)
5/8	(15.9)	5-5/8	(142.9)	4-3/16	(106.4)	3-1/4	(82.6)	2-5/16	(58.7)	1-3/8	(34.9)
		7-1/2	(190.5)	5-5/8	(142.9)	4-3/8	(111.1)	3-1/8	(79.4)	1-7/8	(47.6)
3/4	(19.1)	6-3/4	(171.5)	5-1/16	(128.6)	3-15/16	(100.0)	2-13/16	(71.4)	1-5/8	(15.9)
		9	(228.6)	6-3/4	(171.5)	5-1/4	(133.4)	3-3/4	(95.3)	2-1/4	(57.2)
1	(25.4)	9	(228.6)	6-3/4	(171.5)	5-1/4	(133.4)	3-3/4	(95.3)	2-1/4	(57.2)
		12	(304.8)	9	(228.6)	7	(177.8)	5	(127.0)	3	(76.2)
1-1/4	(31.8)	11-1/4	(285.8)	8-7/16	(214.3)	6-9/16	(166.7)	4-3/4	(120.7)	2-7/8	(73.0)
		15	(381.0)	11-1/4	(285.8)	8-3/4	(222.2)	6-1/4	(158.8)	3-3/4	(95.3)

PERFORMANCE TABLE

A7+

The Most Versatile Quick-Cure

Threaded Rod Recommended Edge Distance Requirements for Shear Loads Installed in Solid Concrete

ANCHOR DIAMETER		EMBEDMENT DEPTH (100% LOAD CAPACITY)		CRITICAL EDGE DISTANCE (80% LOAD CAPACITY)		INTERPOLATED EDGE DISTANCE (50% LOAD CAPACITY)		INTERPOLATED EDGE DISTANCE (10% LOAD CAPACITY)		MINIMUM EDGE DISTANCE	
in.	(mm)	in.	(mm)	in.	(mm)	in.	(mm)	in.	(mm)	in.	(mm)
3/8	(9.5)	3-3/8	(85.7)	4-3/16	(106.4)	3-7/16	(87.3)	2-5/16	(58.7)	13/16	(20.6)
1/2	(12.7)	4-1/2	(114.3)	5-5/8	(142.9)	4-5/8	(117.5)	3-1/8	(79.4)	1-1/8	(28.6)
5/8	(15.9)	5-5/8	(142.9)	7	(177.8)	5-3/4	(146.1)	3-1/8	(79.4)	1-3/8	(34.9)
3/4	(19.1)	6-3/4	(171.5)	8-7/16	(214.2)	6-15/16	(176.2)	4-5/8	(117.5)	1-5/8	(41.3)
1	(25.4)	9	(228.6)	11-1/4	(285.8)	9-1/4	(235.0)	6-1/4	(158.8)	2-1/4	(57.2)
1-1/4	(31.8)	11-1/4	(285.8)	14-1/16	(357.2)	11-5/8	(295.3)	7-7/8	(200.0)	2-7/8	(73.0)

PERFORMANCE REFERENCE TABLE

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The Most Versatile Quick-Cure

Allowable Stress Design Reference Tables

Threaded Rod and Rebar Installation in Solid Concrete Edge / Spacing Distance Load Factor Summary^{1,2}

LOAD FACTOR	DISTANCE FROM EDGE OF CONCRETE
Critical Edge Distance—Tension	
100% Tension Load	→ 0.75 x Anchor Embedment
Minimum Edge Distance—Tension	
70% Tension Load	→ 0.25 x Anchor Embedment
Critical Edge Distance—Shear	
100% Shear Load	→ 1.25 x Anchor Embedment
Minimum Edge Distance—Shear	
10% Shear Load	→ 0.25 x Anchor Embedment
LOAD FACTOR	DISTANCE FROM ANOTHER ANCHOR
Critical Spacing—Tension	
100% Tension Load	→ 1.25 x Anchor Embedment
Minimum Spacing—Tension	
80% Tension Load	→ 0.25 x Anchor Embedment
Critical Spacing—Shear	
100% Shear Load	→ 1.25 x Anchor Embedment
Minimum Spacing—Shear	
25% Shear Load	→ 0.25 x Anchor Embedment

- Use linear interpolation for load factors at edge distances or spacing distances between critical and minimum.
- Anchors are affected by multiple combination of spacing and/or edge distance loading and direction of the loading. Use the product of tension and shear loading factors in design.

Combined Tension and Shear Loading—for A7+/C6+/G5+ Adhesive Anchors

Allowable loads for anchors under tension and shear loading at the same time (combined loading) will be lower than the allowable loads for anchors subjected to 100% tension or 100% shear. Use the following equation to evaluate anchors in combined loading conditions:

$$\left(\frac{N_a}{N_s}\right)^{5/3} + \left(\frac{V_a}{V_s}\right)^{5/3} \leq 1$$

N_a = Applied Service Tension Load

N_s = Allowable Tension Load

V_a = Applied Service Shear Load

V_s = Allowable Shear Load



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STRENGTH DESIGN TABLE

A7+

The Most Versatile Quick-Cure

**Threaded Rod Tension (lbf) and Shear (lbf) Loads
in Uncracked Concrete^{1,2,3,4} ASTM A193 B7**

Anchor Diameter (in.)	Embedment Depth (in.)	Tension (lbf)					Shear (lbf)
		2500 psi	3000 psi	4000 psi	5000 psi	6000 psi - 8000 psi	2500 psi - 8000 psi
3/8	3-3/8	3,870	3,870	3,870	3,870	3,870	3,775
	4-1/2	5,160	5,160	5,160	5,160	5,160	3,775
	7-1/2	7,265	7,265	7,265	7,265	7,265	3,775
1/2	4-1/2	6,880	6,880	6,880	6,880	6,880	6,915
	6	9,175	9,175	9,175	9,175	9,175	6,915
	10	13,305	13,305	13,305	13,305	13,305	6,915
5/8	5-5/8	10,405	10,750	10,750	10,750	10,750	11,015
	7-1/2	14,335	14,335	14,335	14,335	14,335	11,015
	12-1/2	21,185	21,185	21,185	21,185	21,185	11,015
3/4	6-3/4	13,675	14,980	15,480	15,480	15,480	16,305
	9	20,640	20,640	20,640	20,640	20,640	16,305
	15	31,355	31,355	31,355	31,355	31,355	16,305
7/8	7-7/8	17,235	17,740	17,740	17,740	17,740	22,505
	10-1/2	23,650	23,650	23,650	23,650	23,650	22,505
	17-1/2	39,420	39,420	39,420	39,420	39,420	22,505
1	9	21,060	23,070	23,170	23,170	23,170	29,525
	12	30,890	30,890	30,890	30,890	30,890	29,525
	20	51,490	51,490	51,490	51,490	51,490	29,525
1-1/4	11-1/4	29,430	32,240	37,225	41,620	42,785	47,240
	15	45,310	49,635	57,045	57,045	57,045	47,240
	25	90,855	90,855	90,855	90,855	90,855	47,240

1 Tabulated values are for estimation purposes only and should not be used for design (please use our free TruSpec anchorage design software at www.itwredhead.com)

2 Tabulated values represent strength design per ACI 318 for a single anchor in adequate concrete thickness, not near an edge nor adjacent anchorage, and not for sustained loading.

3 Bond strengths used in calculations are for dry, uncracked concrete with periodic inspection

4 Bond strengths used in calculations are for Temperature Range A (maximum long term temperature of 110F, maximum short term temperature of 142F).

STRENGTH DESIGN TABLE

A7+

The Most Versatile Quick-Cure

**Threaded Rod Tension (lbf) and Shear (lbf) Loads
in 4,000 psi Uncracked Concrete^{1,2,3,4}**

Anchor Diameter (in.)	Embedment Depth (in.)	ASTM A193 B7 Threaded Rod		Stainless Steel F593		Carbon Steel A36	
		Tension (lbf)	Shear (lbf)	Tension (lbf)	Shear (lbf)	Tension (lbf)	Shear (lbf)
3/8	3-3/8	3,870	3,775	3,375	1,755	3,870	2,280
	4-1/2	5,160	3,775	3,375	1,755	4,785	2,280
	7-1/2	7,265	3,775	3,375	1,755	4,785	2,280
1/2	4-1/2	6,880	6,915	6,170	3,210	6,880	4,040
	6	9,175	6,915	6,170	3,210	8,760	4,040
	10	13,305	6,915	6,170	3,210	8,760	4,040
5/8	5-5/8	10,750	11,015	9,830	5,115	10,750	6,440
	7-1/2	14,335	11,015	9,830	5,115	13,955	6,440
	12-1/2	21,185	11,015	9,830	5,115	13,955	6,440
3/4	6-3/4	15,480	16,305	14,550	7,565	15,480	7,610
	9	20,640	16,305	14,550	7,565	16,500	7,610
	15	31,355	16,305	14,550	7,565	16,500	7,610
7/8	7-7/8	17,740	22,505	17,740	10,445	17,740	10,530
	10-1/2	23,650	22,505	20,085	10,445	22,820	10,530
	17-1/2	39,420	22,505	20,085	10,445	22,820	10,530
1	9	23,170	29,525	23,170	13,700	23,170	13,815
	12	30,890	29,525	26,345	13,700	29,935	13,815
	20	51,490	29,525	26,345	13,700	29,935	13,815
1-1/4	11-1/4	37,225	47,240	37,225	21,920	37,225	22,090
	15	57,045	47,240	42,155	21,920	47,865	22,090
	25	90,855	47,240	42,155	21,920	47,865	22,090

1 Tabulated values are for estimation purposes only and should not be used for design (please use our free TruSpec anchorage design software at www.itwredhead.com)

2 Tabulated values represent strength design per ACI 318 for a single anchor in adequate concrete thickness, not near an edge nor adjacent anchorage, and not for sustained loading.

3 Bond strengths used in calculations are for dry, uncracked concrete with periodic inspection

4 Bond strengths used in calculations are for Temperature Range A (maximum long term temperature of 110F, maximum short term temperature of 142F).

STRENGTH DESIGN TABLE

A7+

The Most Versatile Quick-Cure

**Threaded Rod Tension (lbf) and Shear (lbf) Loads
in Cracked Concrete^{1,2,3,4} ASTM A193 B7**

Anchor Diameter (in.)	Embedment Depth (in.)	Tension (lbf) 2,500-8,000 psi	Shear (lbf) 2,500-8,000 psi
3/8	3-3/8	2,315	3,775
	4-1/2	3,090	3,775
	7-1/2	5,150	3,775
1/2	4-1/2	3,070	6,915
	6	4,095	6,915
	10	6,825	6,915
5/8	5-5/8	5,220	11,015
	7-1/2	6,965	11,015
	12-1/2	11,605	11,015
3/4	6-3/4	7,785	15,365
	9	10,380	16,305
	15	17,300	16,305
7/8	7-7/8	8,270	20,915
	10-1/2	11,030	22,505
	17-1/2	18,385	22,505
1	9	10,185	27,320
	12	13,580	29,525
	20	22,635	29,525
1-1/4	11-1/4	16,795	46,600
	15	22,395	47,240
	25	37,330	47,240

1 Tabulated values are for estimation purposes only and should not be used for design (please use our free TruSpec anchorage design software at www.itwredhead.com)

2 Tabulated values represent strength design per ACI 318 for a single anchor in adequate concrete thickness, not near an edge nor adjacent anchorage, and not for sustained loading.

3 Bond strengths used in calculations are for dry, cracked concrete with periodic inspection

4 Bond strengths used in calculations are for Temperature Range A (maximum long term temperature of 110F, maximum short term temperature of 142F).

STRENGTH DESIGN TABLE

A7+

The Most Versatile Quick-Cure

**Threaded Rod Tension (lbf) and Shear (lbf) Loads
in 4,000 psi Cracked Concrete^{1,2,3,4}**

Anchor Diameter (in.)	Embedment Depth (in.)	ASTM A193 B7 Threaded Rod		Stainless Steel F593		Carbon Steel A36	
		Tension (lbf)	Shear (lbf)	Tension (lbf)	Shear (lbf)	Tension (lbf)	Shear (lbf)
3/8	3-3/8	2,315	3,245	3,375	1,755	3,870	2,280
	4-1/2	3,090	3,775	3,375	1,755	4,785	2,280
	7-1/2	5,150	3,775	3,375	1,755	4,785	2,280
1/2	4-1/2	3,070	4,295	6,170	3,210	6,670	4,040
	6	4,095	5,730	6,170	3,210	8,760	4,040
	10	6,825	6,915	6,170	3,210	8,760	4,040
5/8	5-5/8	5,220	7,310	9,320	5,115	9,320	6,440
	7-1/2	6,965	9,750	9,830	5,115	13,955	6,440
	12-1/2	11,605	11,015	9,830	5,115	13,955	6,440
3/4	6-3/4	7,785	10,895	12,255	7,565	12,255	7,610
	9	10,380	14,530	14,550	7,565	16,500	7,610
	15	17,300	16,305	14,550	7,565	16,500	7,610
7/8	7-7/8	8,270	11,580	15,440	10,445	15,440	10,530
	10-1/2	11,030	15,445	20,085	10,445	22,820	10,530
	17-1/2	18,385	22,505	20,085	10,445	22,820	10,530
1	9	10,185	14,260	18,865	13,700	18,865	13,815
	12	13,580	19,010	26,345	13,700	29,050	13,815
	20	22,635	29,525	26,345	13,700	29,935	13,815
1-1/4	11-1/4	16,795	23,515	26,370	21,920	26,370	22,090
	15	22,395	31,355	40,600	21,920	40,600	22,090
	25	37,330	47,240	42,155	21,920	47,865	22,090

1 Tabulated values are for estimation purposes only and should not be used for design (please use our free TruSpec anchorage design software at www.itwredhead.com)

2 Tabulated values represent strength design per ACI 318 for a single anchor in adequate concrete thickness, not near an edge nor adjacent anchorage, and not for sustained loading.

3 Bond strengths used in calculations are for dry, cracked concrete with periodic inspection

4 Bond strengths used in calculations are for Temperature Range A (maximum long term temperature of 110F, maximum short term temperature of 142F).

STRENGTH DESIGN TABLE

A7+

The Most Versatile Quick-Cure

Rebar Tension (lbf) and Shear (lbf) Loads
in Uncracked Concrete^{1,2,3,4} ASTM A615 Grade 60

Rebar	Anchor Diameter (in.)	Embedment Depth (in.)	Tension (lbf)					Shear (lbf)
			2500 psi	3000 psi	4000 psi	5000 psi	6000 - 8000 psi	2500 - 8000 psi
#3	3/8	3-3/8	3,660	3,660	3,660	3,660	3,660	3,560
		4-1/2	4,880	4,880	4,880	4,880	4,880	3,560
		7-1/2	4,835	6,435	6,435	6,435	6,435	3,560
#4	1/2	4-1/2	7,445	7,520	7,520	7,520	7,520	6,480
		6	10,030	10,030	10,030	10,030	10,030	6,480
		10	11,700	11,700	11,700	11,700	11,700	6,480
#5	5/8	5-5/8	10,405	11,395	11,540	11,540	11,540	10,040
		7-1/2	15,385	15,385	15,385	15,385	15,385	10,040
		12-1/2	18,135	18,135	18,135	18,135	18,135	10,040
#6	3/4	6-3/4	13,675	14,870	14,870	14,870	14,870	14,255
		9	19,825	19,825	19,825	19,825	19,825	14,255
		15	25,740	25,740	25,740	25,740	25,740	14,255
#7	7/8	7-7/8	17,235	18,880	19,465	19,465	19,465	19,440
		10-1/2	25,955	25,955	25,955	25,955	25,955	19,440
		17-1/2	35,100	35,100	35,100	35,100	35,100	19,440
#8	1	9	21,060	23,070	25,110	25,110	25,110	25,595
		12	32,420	33,485	33,485	33,485	33,485	25,595
		20	46,215	46,215	46,215	46,215	46,215	25,595
#9	1-1/8	10-1/8	25,130	27,525	31,195	31,195	31,195	32,400
		13-1/2	38,690	41,590	41,590	41,590	41,590	32,400
		22-1/2	58,500	58,500	58,500	58,500	58,500	32,400
#10	1-1/4	11-1/4	29,430	32,240	37,225	41,620	44,505	41,145
		15	45,310	49,635	57,315	59,345	59,345	41,145
		25	74,295	74,295	74,295	74,295	74,295	41,145

1 Tabulated values are for estimation purposes only and should not be used for design (please use our free TruSpec anchorage design software at www.itwredhead.com)

2 Tabulated values represent strength design per ACI 318 for a single anchor in adequate concrete thickness, not near an edge nor adjacent anchorage, and not for sustained loading.

3 Bond strengths used in calculations are for dry, uncracked concrete with periodic inspection

4 Bond strengths used in calculations are for Temperature Range A (maximum long term temperature of 110F, maximum short term temperature of 142F).

STRENGTH DESIGN TABLE

A7+

The Most Versatile Quick-Cure

Rebar Tension (lbf) and Shear (lbf) Loads
in Cracked Concrete^{1,2,3,4} ASTM A615 Grade 60

Rebar	Anchor Diameter (in.)	Embedment Depth (in.)	Tension (lbf) 2500 - 8000 psi concrete	Shear (lbf) 2500 - 8000 psi concrete
#3	3/8	3-3/8	1,650	2,310
		4-1/2	2,200	3,080
		7-1/2	3,665	3,560
#4	1/2	4-1/2	2,935	4,105
		6	3,910	5,475
		10	6,520	6,480
#5	5/8	5-5/8	4,585	6,420
		7-1/2	6,115	8,560
		12-1/2	10,190	10,040
#6	3/4	6-3/4	5,115	7,160
		9	6,820	9,550
		15	11,370	14,255
#7	7/8	7-7/8	6,965	9,750
		10-1/2	9,285	13,000
		17-1/2	15,475	19,440
#8	1	9	9,095	12,735
		12	12,125	16,980
		20	20,215	25,595
#9	1-1/8	10-1/8	11,510	16,115
		13-1/2	15,350	21,490
		22-1/2	25,585	32,400
#10	1-1/4	11-1/4	16,795	23,515
		15	22,395	31,355
		25	37,330	41,145

1 Tabulated values are for estimation purposes only and should not be used for design (please use our free TruSpec anchorage design software at www.itwredhead.com)

2 Tabulated values represent strength design per ACI 318 for a single anchor in adequate concrete thickness, not near an edge nor adjacent anchorage, and not for sustained loading.

3 Bond strengths used in calculations are for dry, cracked concrete with periodic inspection

4 Bond strengths used in calculations are for Temperature Range A (maximum long term temperature of 110F, maximum short term temperature of 142F).

MASONRY DESIGN TABLE

A7+

The Most Versatile Quick-Cure

Grout-filled Concrete Block: Threaded Rod Allowable Tension and Shear Load Based on Steel Design Information for U.S. Customary Unit^{1,2,3}

Anchor Diameter (in.)	Tension (lb)			Shear (lb)		
	ASTM A307 F _u = 60 ksi	ASTM A193 Grade B7 F _u = 125 ksi	ASTM F593 SS 304 F _u = 100 ksi	ASTM A307 F _u = 60 ksi	ASTM A193 Grade B7 F _u = 125 ksi	ASTM F593 SS 304 F _u = 100 ksi
3/8	2,185	4,555	3,645	1,125	2,345	1,875
1/2	3,885	8,100	6,480	2,000	4,170	3,335
5/8	6,075	12,655	10,125	3,130	6,520	5,215
3/4	8,750	18,225	12,390	4,505	9,390	6,385

For SI: 1 inch = 25.4mm, 1 lbf = 4.45N, 1ft-lbf = 1.356 N-M, 1 psi = 0.006895 MPa

- 1 Allowable load used in the design must be the lesser of bond values and tabulated steel element values.
- 2 Allowable tension and shear loads for threaded rods to resist short term loads, such as wind or seismic, must be calculated in accordance with Section 4.1 of ICC ESR 3951as applicable.
- 3 Allowable steel loads are based on allowable tension and shear stresses equal to 0.33X Fu and 0.17xFu, respectively.

MASONRY DESIGN TABLE

A7+

The Most Versatile Quick-Cure

Grout-filled Concrete Block: Threaded Rod Allowable Tension Loads with Reduction Factors^{1,2,3,4,7,9,10,12}

Anchor Diameter (in.)	Minimum Embedment (inches)	Load at scr and c _{cr} (lb)	Spacing ⁵			Edge Distance ⁶		
			Critical s _{cr} (inches)	Minimum s _{min} (inches)	Load reduction factor for s _{min} ⁸	Critical c _{cr} (inches)	Minimum c _{min} (inches)	Load reduction factor for c _{min} ⁸
3/8	3-3/8	1,125	13.5	4	1.00	12	4	1.00
1/2	4-1/2	1,695	18	4	0.60	20	4	0.90
5/8	5-5/8	2,015	22.5	4	0.60	20	4	0.90
3/4	6-3/4	3,145	27	4	0.60	20	4	0.63

MASONRY DESIGN TABLE

A7+

The Most Versatile Quick-Cure

Grout-filled Concrete Block: Threaded Rod Allowable Shear Loads with Reduction Factors^{1,2,3,4,7,9,10,12}

Anchor Diameter (in.)	Minimum Embedment (in.)	Load at s _{cr} and c _{cr} (lb.)	Spacing ⁵			Edge Distance ⁶		
			Critical s _{cr} (in.)	Minimum s _{min} (in.)	Load reduction factor for s _{min} ⁸	Critical c _{cr} (in.)	Minimum c _{min} (in.)	Load reduction factor for c _{min} ⁸
3/8	3-3/8	750	13.5	4	0.50	12	4	0.95
1/2	4-1/2	1,520	18	4	0.50	20	4	0.44
5/8	5-5/8	2,285	22.5	4	0.50	12	4	0.26
3/4	6-3/4	2,345	27	4	0.50	20	4	0.26

For SI: 1 inch = 25.4mm, 1 lbf = 0.0044 kN, 1 ksi = 6.894 MPa. (Refer to Table 4 for footnotes)

1. All values are for anchors installed in fully grouted concrete masonry with minimum masonry strength of 1500 psi (10.3 MPa). Concrete masonry units must be light-, medium, or normal-weight conforming to ASTM C 90. Allowable loads have been calculated using a safety factor of 5.0.
2. Anchors may be installed in any location in the face of the masonry wall (cell, web, bed joint).
3. A maximum of two anchors may be installed in a single masonry cell in accordance with the spacing and edge or end distance requirements. Embedment is measured from the outside surface of the concrete masonry unit to the embedded end of the anchor. See Figure 2 of ICC ESR 3951.
4. The critical spacing distance, s_{cr}, is the anchor spacing where full load values in the table may be used. The minimum spacing distance, s_{min}, is the minimum anchor spacing for which values are available and installation is permitted. Spacing distance is measured from the centerline to centerline between two anchors.
5. The critical edge or end distance, c_{cr}, is the distance where full load values in the table may be used. The minimum edge or end distance, c_{min}, is the minimum distance for which values are available and installation is permitted. Edge or end distance is measured from anchor centerline to the closest unrestrained edge.
6. The tabulated values are applicable for anchors in the ends of grout-filled concrete masonry units where minimum edge distances are maintained.
7. Load values for anchors installed less than s_{cr} and c_{cr} must be multiplied by the appropriate load reduction factor based on actual spacing (s) or edge distance (c). Load factors are multiplicative; both spacing and edge reduction factors must be considered.
8. Linear interpolation of load values between minimum spacing (s_{min}) and critical spacing (s_{cr}) and between minimum edge or end distance (c_{min}) and critical edge or end distance (c_{cr}) is permitted.
9. Concrete masonry width (wall thickness) must be equal to or greater than 1.5 times the anchor embedment depth (e.g. 3/8-inch- and 1/2-inch-diameter anchors are permitted in minimum nominally 6-inch-thick concrete masonry). The 5/8- and 3/4-inch-diameter anchors must be installed in minimum nominally 8-inch-thick concrete masonry.
10. Allowable loads must be the lesser of the adjusted masonry or bond values tabulated above and the steel strength values given in Table 2 of ECC ESR 3951.
11. Tabulated allowable bond loads must be adjusted for increased in-service base material temperatures in accordance with Figure 1 of ECC ESR 3951.



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MASONRY DESIGN TABLE

A7+

The Most Versatile Quick-Cure

Grout-filled Concrete Block: Rebar Allowable Tension and Shear Loads^{1, 2, 3}

Rebar Size	Tension (lb) ASTM A615, Grade 60	Shear (lb) ASTM A615, Grade 60
No. 3	3,270	1,685
No. 4	5,940	3,060
No. 5	9,205	4,745
No. 6	13,070	6,730

For SI: 1 inch = 25.4mm, 1 lbf = 4.45N, 1ft-lbf = 1.356 N-M, 1 psi = 0.006895 MPa

- 1 Allowable load used in the design must be the lesser of bond values and tabulated steel element values.
- 2 Allowable tension and shear loads for threaded rods to resist short term loads, such as wind or seismic, must be calculated in accordance with Section 4.1 of ICC ESR 3951 as applicable.
- 3 Allowable steel loads are based on allowable tension and shear stresses equal to 0.33X Fu and 0.17xFu, respectively.

MASONRY DESIGN TABLE

A7+

The Most Versatile Quick-Cure

Grout-filled Concrete Block: Rebar Allowable Tension Loads with Reduction Factors^{1, 2, 3, 4, 7, 9, 10, 12}

Anchor Diameter (in.)	Minimum Embedment (inches)	Load at s_{cr} and c_{cr} (lb.)	Spacing ⁵			Edge Distance ⁶		
			Critical s_{cr} (in.)	Minimum s_{min} (in.)	Load reduction factor for s_{min} ⁸	Critical c_{cr} (in.)	Minimum c_{min} (in.)	Load reduction factor for c_{min} ⁸
3/8	3-3/8	1,530	13.5	4	1.00	12	4	1.00
1/2	4-1/2	1,845	18	4	0.60	20	4	0.90
5/8	5-5/8	2,465	22.5	4	0.60	20	4	0.90
3/4	6-3/4	2,380	27	4	0.60	20	4	0.63

MASONRY DESIGN TABLE

A7+

The Most Versatile Quick-Cure

Grout-filled Concrete Block: Rebar Allowable Shear Loads with Reduction Factors^{1, 2, 3, 4, 7, 9, 10, 12}

Anchor Diameter (in.)	Minimum Embedment (in.)	Load at s_{cr} and c_{cr} \perp to edge (lb.)	Spacing ⁵			Edge Distance ⁶		
			Critical s_{cr} (in.)	Minimum s_{min} (in.)	Load reduction factor for s_{min} ⁸	Critical c_{cr} (in.)	Minimum c_{min} (in.)	Load reduction factor for c_{min} ⁸
3/8	3-3/8	1,410	13.5	4	0.50	12	4	0.95
1/2	4-1/2	1,680	18	4	0.50	20	4	0.44
5/8	5-5/8	3,245	22.5	4	0.50	12	4	0.26
3/4	6-3/4	4,000	27	4	0.50	20	4	0.26

For SI: 1 inch = 25.4 mm; 1 lbf = 0.0044 kN, 1 ksi = 6.894 MPa.

(The following footnotes apply to both Tables 6 and 7)

- 1 All values are for anchors installed in fully grouted concrete masonry with minimum masonry strength of 1500 psi (10.3 MPa). Concrete masonry units must be light-, medium-, or normal-weight conforming to ASTM C 90. Allowable loads have been calculated using a safety factor of 5.0.
- 2 Anchors may be installed in any location in the face of the masonry wall (cell, web, bed joint).
- 3 A maximum of two anchors may be installed in a single masonry cell in accordance with the spacing and edge or end distance requirements. Embedment is measured from the outside surface of the concrete masonry unit to the embedded end of the anchor. See Figure 2 of ICC ESR 3951.
- 4 The critical spacing distance, s_{cr} , is the anchor spacing where full load values in the table may be used. The minimum spacing distance, s_{min} , is the minimum anchor spacing for which values are available and installation is permitted. Spacing distance is measured from the centerline to centerline between two anchors.
- 5 The critical edge or end distance, c_{cr} , is the distance where full load values in the table may be used. The minimum edge or end distance, c_{min} , is the minimum distance for which values are available and installation is permitted. Edge or end distance is measured from anchor centerline to the closest unrestrained edge.
- 6 The tabulated values are applicable for anchors in the ends of grout-filled concrete masonry units where minimum edge distances are maintained.
- 7 Load values for anchors installed less than s_{cr} and c_{cr} must be multiplied by the appropriate load reduction factor based on actual spacing (s) or edge distance (c). Load factors are multiplicative; both spacing and edge reduction factors must be considered.
- 8 Linear interpolation of load values between minimum spacing (s_{min}) and critical spacing (s_{cr}) and between minimum edge or end distance (c_{min}) and critical edge or end distance (c_{cr}) is permitted.
- 9 Concrete masonry width (wall thickness) must be equal to or greater than 1.5 times the anchor embedment depth (e.g. No. 3 and No. 4 reinforcing bars are permitted in minimum nominally 6-inch-thick concrete masonry). No. 5 and No. 6 reinforcing bars must be installed in minimum nominally 8-inch-thick concrete masonry.
- 10 Allowable loads must be the lesser of the adjusted masonry or bond values tabulated above and the steel strength values given in Table 2 of ICC ESR 3951.
- 12 Tabulated allowable bond loads must be adjusted for increased in-service base material temperatures in accordance with Figure 1 of ICC ESR 3951 as applicable.